



Product Code . JL-CLE-9054

## MIG/MAG Welding Machine

### Description

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MIG/MAG Welding Machine

**Wire feeders with feed rates range:-**

2 to 30.5 m/min;

**Shielding gases:-**

Argon, Helium, nitrogen, CO 2, H 2 or their mixture,

**Supply:-**

415  $\pm$  10%; Phase:3; Torch Frequency: 50 Hz;

**Load:-**

9.5 KVA; OCV (DC):-22-46 V;

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**Output (Min./Max.):**

60/250 A; Output Steps: 16; Control Circuit “ 24 V; Torch AK-25 P;

**Input Voltage:**

230 VAC @ 20 Amps

**Output Power:**

30-160 Amps

**Duty-Cycle:**

130 Amps @ 30%

**Wire Sizes:**

.023"-.045" / 4" or 8" Diameter Spools

**Max. Dimensions:**

10.8" W x 18.5" D x 14.0" H

**Motor:**

Permanent Magnet; Connector: PM-3;

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**Weight:-**

143 Kg

**Function:-**

Capable of welding mild steel from 24 GA to 1/4" with .023" - .045" diameter wire.

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